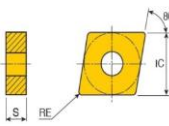
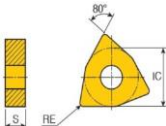




BK ENTERPRISE

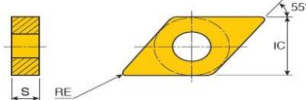
INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE					STAINLESS STEEL				CASTING			NON COATED
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20	
	TNMG 160408 FW PC	0.25-0.60	2.00-5.00		*												
	TNMG 160404 MT PC	0.10-0.50	0.50-5.00	*													
	TNMG 160408 MT PC	0.20-0.50	0.50-4.00	*													
	TNMG 160404 FG PC	0.10-0.50	0.50-5.00	*													
	TNMG 160408 FG PC	0.20-0.50	0.50-4.00	*													
	TNMG 160404 HQ PC	0.10-0.50	0.50-5.00	*													
	TNMG 160408 HQ PC	0.20-0.50	0.50-4.00	*													
	TNMG 160404 PM PC	0.20-0.50	0.50-4.00						*								
	TNMG 160408 PM PC	0.20-0.50	1.00-5.00						*								
	TNMG 160412 PM PC	0.20-0.60	1.20-5.00						*								
	TNMG 160404 MQ PC	0.20-0.50	0.50-4.00						*								
	TNMG 160408 MQ PC	0.20-0.50	1.00-5.00						*								
	TNMG 160412 MQ PC	0.20-0.60	1.20-5.00						*								
	TNMG 160404 MQ PC	0.20-0.50	0.50-4.00						*								
	TNMG 160408 MQ PC	0.20-0.50	1.00-5.00						*								
	TNMG 160412 MQ PC	0.20-0.60	1.20-5.00						*								
	TNMG 160404 MS PC	0.20-0.50	0.50-4.00						*								
	TNMG 160408 MS PC	0.20-0.50	1.00-5.00						*								
	TNMG 160412 MS PC	0.20-0.60	1.20-5.00						*								
	TNMG 160408 MF PC	0.20-0.50	1.00-5.00						*								
	TNMG 160404 BM PC	0.20-0.50	0.50-4.00						*								
	TNMG 160408 BM PC	0.20-0.50	1.00-5.00						*								
	TNMG 160412 BM PC	0.20-0.60	1.20-5.00						*								
	TNMG 160404 KM PC	0.20-0.50	0.50-4.00						*								
	TNMG 160408 KM PC	0.20-0.50	1.00-5.00						*								
	TNMG 160412 KM PC	0.20-0.60	1.20-5.00						*								
	TNMG 160404 F1 PC	0.20-0.50	0.50-4.00							*							
	TNMG 160408 F1 PC	0.20-0.50	1.00-5.00							*							
	TNMG 160412 F1 PC	0.20-0.60	1.20-5.00							*							
	TNMG 160404 F1 PC	0.20-0.50	0.50-4.00						*								
	TNMG 160408 F1 PC	0.20-0.50	1.00-5.00						*								
	TNMG 160412 F1 PC	0.20-0.60	1.20-5.00						*								
	TNMG 160404 SF PC	0.20-0.50	0.50-4.00						*								
	TNMG 160408 SF PC	0.20-0.50	1.00-5.00						*								
	TNMG 160412 SF PC	0.20-0.60	1.20-5.00						*								
	TNMG 160404 GH PC	0.20-0.50	0.50-4.00											*			
	TNMG 160408 GH PC	0.20-0.50	1.00-5.00											*			
	TNMG 160412 GH PC	0.20-0.60	1.20-5.00											*			
	TNMG 160404 MU PC	0.20-0.50	0.50-4.00										*				
	TNMG 160408 MU PC	0.20-0.50	1.00-5.00										*				
	TNMG 160412 MU PC	0.20-0.60	1.20-5.00										*				
	TNMA 160404 PC	0.20-0.50	0.50-4.00										*				
	TNMA 160408 PC	0.20-0.50	1.00-5.00										*				
	TNMA 160412 PC	0.20-0.60	1.20-5.00										*				

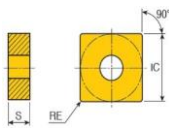
INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE					STAINLESS STEEL				CASTING			NON COATED
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20	
	TNMA 160404 PC	0.20-0.50	0.50-4.00											*			
	TNMA 160408 PC	0.20-0.50	1.00-5.00											*			
	TNMA 160412 PC	0.20-0.60	1.20-5.00											*			
	TNMA 160404 PC	0.20-0.50	0.50-4.00												*		
	TNMA 160408 PC	0.20-0.50	1.00-5.00												*		
	TNMA 160412 PC	0.20-0.60	1.20-5.00												*		
			Cu ng Edge Length	Dimensions (mm)													
				IC		S		RE									
			12	12.70		4.76		0.1-1.6									
			19	19.05		6.35		0.4-1.6									
INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE					STAINLESS STEEL				CASTING			NON COATED
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20	
	CNMG 120404 TM PC	0.10-0.50	0.50-5.0			*											
	CNMG 120408 TM PC	0.13-0.50	0.50-5.0			*											
	CNMG 120412 TM PC	0.15-0.55	0.50-5.0			*											
	CNMG 120404 TM PC	0.10-0.50	0.50-5.0			*											
	CNMG 120408 TM PC	0.13-0.50	0.50-5.0			*											
	CNMG 120412 TM PC	0.15-0.55	0.50-5.0			*											
	CNMG 120404 SX PC	0.10-0.50	0.50-5.0			*											
	CNMG 120408 SX PC	0.13-0.50	0.50-5.0			*											
	CNMG 120412 SX PC	0.15-0.55	0.50-5.0			*											
	CNMG 120404 CQ PC	0.10-0.50	0.50-5.0		*												
	CNMG 120408 CQ PC	0.13-0.50	0.50-5.0		*												
	CNMG 120412 CQ PC	0.15-0.55	0.50-5.0		*												
	CNMG 120404 HQ PC	0.10-0.50	0.50-5.0			*											
	CNMG 120408 HQ PC	0.13-0.50	0.50-5.0			*											
	CNMG 120412 HQ PC	0.15-0.55	0.50-5.0			*											
	CNMG 120404 MT PC	0.10-0.50	0.50-5.0			*											
	CNMG 120408 MT PC	0.13-0.50	0.50-5.0			*											
	CNMG 120412 MT PC	0.15-0.55	0.50-5.0			*											
	CNMG 120404 PM PC	0.10-0.50	0.50-5.0				*										
	CNMG 120408 PM PC	0.13-0.50	0.50-5.0				*										
	CNMG 120412 PM PC	0.15-0.55	0.50-5.0				*										
	CNMG 120404 TM PC	0.10-0.50	0.50-5.0				*										
	CNMG 120408 TM PC	0.13-0.50	0.50-5.0				*										
	CNMG 120412 TM PC	0.15-0.55	0.50-5.0				*										
	CNMG 120404 M4 PC	0.10-0.50	0.50-5.0				*										
	CNMG 120408 M4 PC	0.13-0.50	0.50-5.0				*										
	CNMG 120412 M4 PC	0.15-0.55	0.50-5.0				*										
	CNMG 120404 M7 PC	0.10-0.50	0.50-5.0				*										
	CNMG 120408 M7 PC	0.13-0.50	0.50-5.0				*										
	CNMG 120412 M7 PC	0.15-0.55	0.50-5.0				*										
	CNMG 120404 M9 PC	0.10-0.50	0.50-5.0					*									
	CNMG 120408 M9 PC	0.13-0.50	0.50-5.0					*									
	CNMG 120412 M9 PC	0.15-0.55	0.50-5.0					*									

INSERTS	MODEL	Feed	Depth of Cut	CERMET	STEEL GRADE					STAINLESS STEEL				CASTING			NON COATED
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20	
	CNMG 120404 HQ PC	0.10–0.50	0.50–5.0							*							
	CNMG 120408 HQ PC	0.13–0.50	0.50–5.0							*							
	CNMG 120412 HQ PC	0.15–0.55	0.50–5.0							*							
	CNMG 120404 HA PC	0.10–0.50	0.50–5.0							*							
	CNMG 120408 HA PC	0.13–0.50	0.50–5.0							*							
	CNMG 120412 HA PC	0.15–0.55	0.50–5.0							*							
	CNMG 120404 MM PC	0.10–0.50	0.50–5.0							*							
	CNMG 120408 MM PC	0.13–0.50	0.50–5.0							*							
	CNMG 120412 MM PC	0.15–0.55	0.50–5.0							*							
	CNMG 120404 MA PC	0.10–0.50	0.50–5.0							*							
	CNMG 120408 MA PC	0.13–0.50	0.50–5.0							*							
	CNMG 1204012 MA PC	0.15–0.55	0.50–5.0							*							
	CNMG 120404 KM PC	0.10–0.50	0.50–5.0							*							
	CNMG 120408 KM PC	0.13–0.50	0.50–5.0							*							
	CNMG 120412 KM PC	0.15–0.55	0.50–5.0							*							
	CNMG 120404 GH PC	0.10–0.50	0.50–5.0											*			
	CNMG 120408 GH PC	0.13–0.50	0.50–5.0											*			
	CNMG 120412 GH PC	0.15–0.55	0.50–5.0											*			
	CNMG 120404 MU PC	0.10–0.50	0.50–5.0											*			
	CNMG 120408 MU PC	0.13–0.50	0.50–5.0											*			
	CNMG 120412 MU PC	0.15–0.55	0.50–5.0											*			
	CNMA 120404 PC	0.10–0.50	0.50–5.0											*			
	CNMA 120408 PC	0.13–0.50	0.50–5.0											*			
	CNMA 120412 PC	0.15–0.55	0.50–5.0											*			
	CNMA 120404 PC	0.10–0.50	0.50–5.0											*			
	CNMA 120408 PC	0.13–0.50	0.50–5.0											*			
	CNMA 120412 PC	0.15–0.55	0.50–5.0											*			
	CNMA 120404 PC	0.10–0.50	0.50–5.0												*		
	CNMA 120408 PC	0.13–0.50	0.50–5.0												*		
	CNMA 120412 PC	0.15–0.55	0.50–5.0												*		
			Cu ng Edge Length	Dimensions (mm)													
				IC	S			RE									
			06	9.52	4.76			0.4-1.2									
			08	12.7	4.76			0.4-1.2									

INSERTS	MODEL	Feed	Depth of Cut	CERMET	STEEL GRADE					STAINLESS STEEL				CASTING			NON COATED
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20	
	WNMG 060408 PM PC	0.12–0.52	0.70–4.00		*												
	WNMG 060408 PM PC	0.12–0.52	0.50–3.00											*			
	WNMG 060408 MD PC	0.12–0.52	0.50–3.00				*										

INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE				STAINLESS STEEL				CASTING			NON COATED
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20
	WNNMG 060408 CQ PC	0.12~0.52	0.70~4.00		*											
	WNNMG 080404 PM PC	0.12~0.52	0.50~3.00				*									
	WNNMG 080408 PM PC	0.12~0.52	0.70~4.00				*									
	WNNMG 080412 PM PC	0.12~0.52	1.00~5.00				*									
	WNNMG 080404 TM PC	0.12~0.52	0.50~3.00				*									
	WNNMG 080408 TM PC	0.12~0.52	0.70~4.00				*									
	WNNMG 080412 TM PC	0.12~0.52	1.00~5.00				*									
	WNNMG 080404 SX PC	0.12~0.52	0.50~3.00			*										
	WNNMG 080408 SX PC	0.12~0.52	0.70~4.00			*										
	WNNMG 080412 SX PC	0.12~0.52	1.00~5.00			*										
	WNNMG 080404 M7 PC	0.12~0.52	0.50~3.00				*									
	WNNMG 080408 M7 PC	0.12~0.52	0.70~4.00				*									
	WNNMG 080412 M7 PC	0.12~0.52	1.00~5.00				*									
	WNNMG 080404 CQ PC	0.12~0.52	0.50~3.00		*											
	WNNMG 080408 CQ PC	0.12~0.52	0.70~4.00		*											
	WNNMG 080412 CQ PC	0.12~0.52	1.00~5.00		*											
	WNNMG 080404 F1 PC	0.12~0.52	0.50~3.00							*						
	WNNMG 080408 F1 PC	0.12~0.52	0.70~4.00							*						
	WNNMG 080412 F1 PC	0.12~0.52	1.00~5.00							*						
	WNNMG 080404 M8 PC	0.12~0.52	0.50~3.00							*						
	WNNMG 080408 M8 PC	0.12~0.52	0.70~4.00							*						
	WNNMG 080412 M8 PC	0.12~0.52	1.00~5.00							*						
	WNNMG 080404 GH PC	0.12~0.52	0.50~3.00										*			
	WNNMG 080408 GH PC	0.12~0.52	0.70~4.00										*			
	WNNMG 080412 GH PC	0.12~0.52	1.00~5.00									*				
	WNNMG 080404 KM PC	0.12~0.52	0.50~3.00							*						
	WNNMG 080408 KM PC	0.12~0.52	0.70~4.00							*						
	WNNMG 080404 MU PC	0.12~0.52	0.50~3.00									*				
	WNNMG 080408 MU PC	0.12~0.52	0.70~4.00									*				
	WNNMG 080412 MU PC	0.12~0.52	1.00~5.00									*				
	WNNMG 060102 DP PC	0.12~0.52	0.50~3.00					*								
	WNNMG 060104 DP PC	0.12~0.52	0.70~4.00					*								
	WNNMA 080404 PC	0.12~0.52	0.50~3.00										*			
	WNNMA 080408 PC	0.12~0.52	0.70~4.00										*			
	WNNMA 080412 PC	0.12~0.52	1.00~5.00										*			

INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE					STAINLESS STEEL				CASTING			NON COATED
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20	
	CCMT 060204 HQ PC	0.06-0.18	0.30-2.00	*													
	CCMT 060208 HQ PC	0.08-0.25	0.40-2.00	*													
	CCMT 09T304 MD PC	0.08-0.25	0.35-3.00				*										
	CCMT 09T308 MD PC	0.10-0.28	0.50-3.00				*										
	CCMT 09T304 MP PC	0.08-0.25	0.35-3.00						*								
	CCMT 09T308 MP PC	0.10-0.28	0.50-3.00						*								
	CCMT 09T304 M2 PC	0.08-0.25	0.35-3.00							*							
	CCMT 09T308 M2 PC	0.10-0.28	0.50-3.00							*							
	CCMT 09T304 M2 PC	0.08-0.25	0.35-3.00								*						
	CCMT 09T308 M2 PC	0.10-0.28	0.50-3.00								*						
	CCMT 09T304 SF PC	0.08-0.25	0.35-3.00						*								
	CCMT 09T308 SF PC	0.10-0.28	0.50-3.00						*								
	CCMT 09T304 FG PC	0.08-0.25	0.35-3.00	*													
	CCMT 09T308 FG PC	0.10-0.28	0.50-3.00	*													
	CCMT 09T304 HQ PC	0.08-0.25	0.35-3.00	*													
	CCMT 09T308 HQ PC	0.10-0.28	0.50-3.00	*													
	CCMT 120408 PC	0.08-0.25	0.35-3.00							*							
	CCMT 120412 PC	0.10-0.28	0.50-3.00							*							
	CCGT 040104 L PC	0.08-0.25	0.35-3.00						*								
	CCGT 030104 L PC	0.10-0.28	0.50-3.00						*								
		Cu ng Edge Length		Dimensions (mm)													
				IC		S	RE										
		16	9.52	4.76	0.4-0.8												
INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE					STAINLESS STEEL				CASTING			NON COATED
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20	
	VNMG 160404 HQ PC	0.15-0.36	0.40-3.00			*											
	VNMG 160408 HQ PC	0.17-0.40	0.50-3.00			*											
	VNMG 160404 M4 PC	0.15-0.36	0.40-3.00				*										
	VNMG 160408 M4 PC	0.17-0.40	0.50-3.00				*										
	VNMG 160404 F1 PC	0.15-0.36	0.40-3.00								*						
	VNMG 160408 F1 PC	0.17-0.40	0.50-3.00								*						
	VNMG 160404 MA PC	0.15-0.36	0.40-3.00							*							
	VNMG 160408 MA PC	0.17-0.40	0.50-3.00							*							
	VNMG 160404 M6 PC	0.15-0.36	0.40-3.00								*						
	VNMG 160408 M6 PC	0.17-0.40	0.50-3.00								*						
	VNMG 160404 KM PC	0.15-0.36	0.40-3.00							*							
	VNMG 160408 KM PC	0.17-0.40	0.50-3.00							*							
	VNMG 12T304 M4 PC	0.15-0.36	0.40-3.00						*								
	VNMG 12T308 M4 PC	0.17-0.40	0.50-3.00						*								

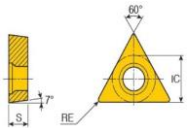
	VBMT 160404 M6 PC	0.15-0.36	0.40-3.00							*							
	VBMT 160408 M6 PC	0.17-0.40	0.50-3.00							*							
	VBMT 160404 MV PC	0.15-0.36	0.40-3.00							*							
	VBMT 160408 MV PC	0.17-0.40	0.50-3.00							*							
		Cu ng Edge Length		Dimensions (mm)													
				IC		S		RE									
		12		12.70		4.76		0.4-1.6									
		15		15.88		6.35		0.8-1.6									
INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE					STAINLESS STEEL				CASTING			NON COATED
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20	
	SPMG 040204 DG PC	0.15-0.85	1.00-4.00							*							
	SPMG 050204 DG PC	0.14-0.55	1.50-5.00							*							
	SPMG 060204 DG PC	0.14-0.55	2.00-5.00							*							
	SPMG 07T308 DG PC	0.15-0.85	1.00-4.00							*							
	SPMG 090408 DG PC	0.14-0.55	1.50-5.00							*							
	SPMG 110408 DG PC	0.14-0.55	2.00-5.00							*							
	SPMG 140512 DG PC	0.14-0.55	2.00-5.00							*							
	SPMG 050204 M6 PC	0.14-0.55	1.50-5.00								*						
	SPMG 060204 M6 PC	0.14-0.55	2.00-5.00								*						
	SPMG 07T308 M6 PC	0.15-0.85	1.00-4.00								*						
	SPMG 090408 M6 PC	0.14-0.55	1.50-5.00								*						
	SPMG 110408 M6 PC	0.14-0.55	2.00-5.00								*						
	SPMG 050204 M4 PC	0.14-0.55	1.50-5.00							*							
	SPMG 060204 M4 PC	0.14-0.55	2.00-5.00							*							
	SPMG 07T308 M4 PC	0.15-0.85	1.00-4.00							*							
	SPMG 090408 M4 PC	0.14-0.55	1.50-5.00							*							
	SPMG 110408 M4 PC	0.14-0.55	2.00-5.00							*							
	SPMG 140512 M4 PC	0.14-0.55	2.00-5.00							*							
	SPGT 050204 DG PC	0.14-0.55	1.50-5.00							*							
	SPGT 060204 DG PC	0.14-0.55	2.00-5.00							*							
	SPGT 110408 DG PC	0.15-0.85	1.00-4.00							*							
	SPGT 07T308 DG PC	0.14-0.55	1.50-5.00							*							
	SPGT 090408 DG PC	0.14-0.55	2.00-5.00							*							
	SPGT 110408 DG PC	0.14-0.55	2.00-5.00							*							
	SNMG 120404 M4 PC	0.10-0.50	0.50-5.0							*							
	SNMG 120408 M4 PC	0.13-0.50	0.50-5.0							*							
	SNMG 120404 HM PC	0.10-0.50	0.50-5.0							*							
	SNMG 120408 HM PC	0.13-0.50	0.50-5.0							*							
	SNMG 120404 MU PC	0.10-0.50	0.50-5.0											*			
	SNMG 120408 MU PC	0.13-0.50	0.50-5.0											*			
	SNMG 120404 MA PC	0.10-0.50	0.50-5.0							*							
	SNMG 120408 MA PC	0.13-0.50	0.50-5.0							*							
	SNMA 120404 PC	0.10-0.50	0.50-5.0											*			
	SNMA 120408 PC	0.13-0.50	0.50-5.0											*			
	SNMA 120412 PC	0.14-0.55	1.50-5.00											*			

	SNMA 120404 PC	0.10-0.50	0.50-5.0													*		
	SNMA 120408 PC	0.13-0.50	0.50-5.0													*		
	SNMA 120412 PC	0.14-0.55	1.50-5.00													*		

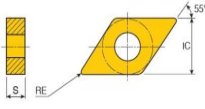
TCMT



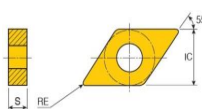
Positive 7° relief angle 60° triangular blade

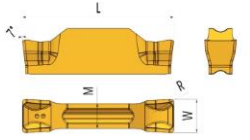
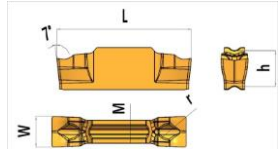
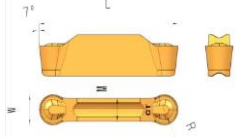
	Cu ng Edge Length	Dimensions (mm)														
		IC			S			RE								
	9	5.56			2.38			0.4-0.8								
	11	6.35			2.38-3.18			0.1-0.8								
	16	9.52			3.97			0.4-1.2								

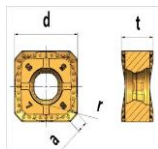
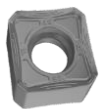
INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE					STAINLESS STEEL				CASTING			NON COATED	
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20		
	TCMT 090204 MD PC	0.06-0.18	0.30-2.00				*											
	TCMT 110204 MD PC	0.06-0.20	0.30-2.50				*											
	TCMT 110208 MD PC	0.09-0.26	0.40-2.50				*											
	TCMT 16T304 MD PC	0.08-0.25	0.30-3.00				*											
	TCMT 16T308 MD PC	0.10-0.85	0.50-3.00				*											
	TCMT 090204 M4 PC	0.06-0.18	0.30-2.00						*									
	TCMT 110204 M4 PC	0.06-0.20	0.30-2.50						*									
	TCMT 16T304 M4 PC	0.09-0.26	0.40-2.50						*									
	TCMT 16T308 M4 PC	0.08-0.25	0.30-3.00						*									
	TCMT 090204 HQ PC	0.06-0.18	0.30-2.00						*									
	TCMT 110204 HQ PC	0.06-0.20	0.30-2.50						*									
	TCMT 110208 HQ PC	0.09-0.26	0.40-2.50						*									
	TCMT 16T308 TM PC	0.08-0.25	0.30-3.00			*												

	Cu ng Edge Length	Dimensions (mm)														
		IC			S			RE								
	7	6.35			2.38			0.3-0.8								
	11	9.52			3.97			0.3-1.2								

INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE					STAINLESS STEEL				CASTING			NON COATED	
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20		
	DCMT 070204 MD PC	0.06-0.18	0.30-2.00				*											
	DCMT 070208 MD PC	0.08-0.25	0.40-2.00				*											
	DCMT 11T304 MD PC	0.08-0.25	0.30-3.00				*											
	DCMT 11T308 MD PC	0.10-0.28	0.50-3.00				*											
	DCMT 070204 M4 PC	0.06-0.18	0.30-2.00		*													
	DCMT 070208 M4 PC	0.08-0.25	0.40-2.00		*													
	DCMT 11T304 M4 PC	0.08-0.25	0.30-3.00		*													
	DCMT 11T308 M4 PC	0.10-0.28	0.50-3.00		*													
	DCMT 070204 F1 PC	0.06-0.18	0.30-2.00							*								
	DCMT 070208 F1 PC	0.08-0.25	0.40-2.00							*								
	DCMT 11T304 F1 PC	0.08-0.25	0.30-3.00							*								
	DCMT 11T308 F1 PC	0.10-0.28	0.50-3.00							*								
	DCMT 11T304 MU PC	0.10-0.25	0.70-3.00											*				
	DCMT 11T308 MU PC	0.13-0.30	1.00-3.00											*				

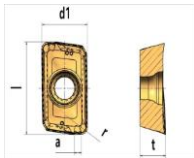
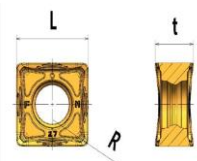
				Cu ng Edge Length		Dimensions (mm)											
				IC		S		RE									
				11		4.76		0.4-0.8									
				15		12.7		0.4-1.6									
INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE					STAINLESS STEEL				CASTING			NON COATED
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20	
	DNMG 150604 M4 PC	0.07-0.20	0.50-1.5					*									
	DNMG 150608 M4 PC	0.10-0.25	0.70-2.0					*									
	DNMG 150604 MT PC	0.07-0.20	0.50-1.5						*								
	DNMG 150608 MT PC	0.10-0.25	0.70-2.0						*								
	DNMG 150604 KM PC	0.07-0.20	0.50-1.5						*								
	DNMG 150608 KM PC	0.10-0.25	0.70-2.0						*								
	DNMG 150604 PM PC	0.07-0.20	0.50-1.5				*										
	DNMG 150608 PM PC	0.10-0.25	0.70-2.0				*										
	TNMG 160404 HA PC	0.20-0.50	0.50-4.00													*	
	TNMG 160408 HA PC	0.20-0.50	1.00-5.00													*	
	TNMG 160412 HA PC	0.20-0.60	1.20-5.00													*	
	TCGT 090204 TK PC	0.20-0.50	0.50-4.00													*	
	TCGT 090208 TK PC	0.20-0.50	1.00-5.00													*	
	TCGT 110204 TK PC	0.20-0.60	1.20-5.00													*	
	TCGT 110208 TK PC	0.20-0.50	1.00-5.00													*	
	TCGT 16T304 TK PC	0.20-0.60	1.20-5.00													*	
	TCGT 16T308 TK PC	0.20-0.50	1.00-5.00													*	
	TPGX 060102 L PC	0.20-0.50	0.50-4.00													*	
	TPGX 060104 L PC	0.20-0.50	1.00-5.00													*	
	TPGX 080202 L PC	0.20-0.60	1.20-5.00													*	
	TPGX 080204 L PC	0.20-0.50	0.50-4.00													*	
	TPGX 090202 L PC	0.20-0.50	1.00-5.00													*	
	TPGX 090204 LPC	0.20-0.60	1.20-5.00													*	
	TPGX 110302 L PC	0.20-0.60	1.20-5.00													*	
	TPGX 110304 L PC	0.20-0.50	1.00-5.00													*	
	CNMG 120404 HA PC	0.06-0.18	0.30-2.00													*	
	CNMG 120408 HA PC	0.08-0.25	0.40-2.00													*	
	CNMG 120412 HA PC	0.08-0.25	0.35-3.00													*	
	CCGT 060204 TK PC	0.06-0.18	0.30-2.00													*	
	CCGT 060208 TK PC	0.08-0.25	0.40-2.00													*	
	CCGT 09T304 TK PC	0.08-0.25	0.35-3.00													*	
	CCGT 09T308 TK PC	0.10-0.28	0.50-3.00													*	
	CCGT 120404 TK PC	0.10-0.29	0.50-3.01													*	
	CCGT 120408 TK PC	0.10-0.30	0.50-3.02													*	

	CCGT 040104 RF PC	0.06-0.18	0.30-2.00														*
	CCGT 040102 RF PC	0.08-0.25	0.40-2.00														*
	CCGT 030104 RF PC	0.08-0.25	0.35-3.00														*
	CCGT 030102 RF PC	0.10-0.28	0.50-3.00														*
	CCGT 040104 LF PC	0.08-0.25	0.35-3.00														*
	CCGT 030104 LF PC	0.08-0.25	0.35-3.00														*
 																	
INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE				STAINLESS STEEL				CASTING			NON COATED	
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20	
	TDC 2MM T PC	0.17-0.20	0.5-1.8						*								
	TDC 3MM T PC	0.20-0.27	0.5-2.4						*								
	TDC 4MM T PC	0.22-0.27	1.0-2.4						*								
	TDC 5MM T PC	0.20-0.27	0.5-2.4						*								
	TDC 2MM T PC	0.17-0.20	0.5-1.8							*							
	TDC 3MM T PC	0.20-0.27	0.5-2.4							*							
	TDC 4MM T PC	0.22-0.27	1.0-2.4							*							
	TDC 2MM T PC	0.17-0.20	0.5-1.8								*						
	TDC 3MM T PC	0.20-0.27	0.5-2.4								*						
	TDC 4MM T PC	0.22-0.27	1.0-2.4								*						
 																	
	TDJ 2MM T PC	0.17-0.20	0.5-1.8						*								
	TDJ 3MM T PC	0.20-0.27	0.5-2.4						*								
	TDJ 4MM T PC	0.22-0.27	1.0-2.4						*								
 																	
	TDR 2MM T PC	0.17-0.20	0.5-1.8						*								
	TDR 3MM T PC	0.20-0.27	0.5-2.4						*								
	TDR 4MM T PC	0.22-0.27	1.0-2.4						*								
	TDT 2MM T PC	0.17-0.20	0.5-1.8						*								
	TDT 3MM T PC	0.20-0.27	0.5-2.4						*								
	TDT 4MM T PC	0.22-0.27	1.0-2.4						*								



- *DOUBLE SIDED 8-EDGED BLADE
- *THE BLADE IS DESIGNED WITH A LARGE RAKE ANGLE FOR FAST CUTTING
- *THE CUTTER HEAD IS SUITABLE FOR 88' LEADING ANGLE DESIGN
- *SUITABLE FOR MOST STEP MILLING AND FACE MILLING

[illegible]

						*FLAT MOUNTED REGULAR 2-EDGED BLADE *HIGH POSITIVE RAKE ANGLE, FAST CUTTING, *CUTTER HEAD SUITABLE FOR 90 LEADING ANGLE DESIGN *USED FOR SQUARE SHOULDER MILLING,CORN MILLING, FACE MILLING AND OTHER CONVENTIONAL MILLING WITH GOOD VERSATILITY.											
INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE				STAINLESS STEEL				CASTING			NON COATED	
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20	
	APMT 1135 DL PC									*							
	APMT 1135 M2 PC									*							
	APMT 1135 M6 PC										*						
	APMT 160408 DL PC									*							
	APMT 160412 DM PC									*							
	APMT 1604 M6 PC										*						
	APMT 160408 M2 PC									*							
	APKT 1003PDER F2 PC											*					
	AOMT 123608 H PC								*								
	ONMU 080608 MM PC						*		*								
	ONMU 080608 M6 PC								*	*							
	ONHU 060408 PM PC									*							
						*DOULBLE-SIDED 8-EDGED BLADE *THE BLADE IS DESIGNED WITH A LARGE RAKE ANGLE FOR FAST CUUTING *THE CUTTER HEAD IS SUITABLE FOR 88' LEADING ANGLE *SUITABLE FOR MOST STEP MILLING AND FACE MILLING											
INSERTS	MODEL	Feed	Depth of Cut	CERMENT	STEEL GRADE				STAINLESS STEEL				CASTING			NON COATED	
				4010	4020	4025	4030	4040	1120	1130	1135	3035	2020	2025	2030	N20	
	SNMX 1206 ANN									*	*						
	SNMX 1206 QNN									*	*						
	SNMX 1205 ANN						*			*							
	SNMX 1206 QNN						*			*							

[illegible]



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